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APPLICATION NO.	FI	LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/718,897 11/20/2003		Shao-Chung Hu	JCLA11797	1661	
23900	7590	04/05/2006		EXAMINER	
J C PATEN	-		ROSE, KIESHA L		
4 VENTUR IRVINE, C	•	250	ART UNIT	PAPER NUMBER	
11(11)2, 0	,20.0		2822		
			DATE MAILED: 04/05/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

		Applicat	ion No.	Applicant(s)				
Office Action Summary			397	HU ET AL.				
			er	Art Unit				
		Kiesha L	. Rose	2822				
Period fo	The MAILING DATE of this communic or Reply	cation appears on th	ne cover sheet with the	correspondence ac	ldress			
WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FO CHEVER IS LONGER, FROM THE MA asions of time may be available under the provisions of SIX (6) MONTHS from the mailing date of this commu period for reply is specified above, the maximum stature re to reply within the set or extended period for reply we reply received by the Office later than three months aft and patent term adjustment. See 37 CFR 1.704(b).	ALING DATE OF T f 37 CFR 1.136(a). In no e nication. utory period will apply and rill, by statute, cause the ap	THIS COMMUNICATIO event, however, may a reply be ti will expire SIX (6) MONTHS from application to become ABANDONI	N. mely filed in the mailing date of this c ED (35 U.S.C. § 133).				
Status								
1)  🂢	Responsive to communication(s) filed	l on 24 January 20	06					
2a)□	,	o)⊠ This action is						
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٥,۵	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Dispositi	on of Claims		,					
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-	Claim(s) <u>15-23</u> is/are pending in the a 4a) Of the above claim(s) is/are		onsidoration					
	Claim(s) is/are allowed.	e withdrawn from C	onsideration.					
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_	Claim(s) <u>15-23</u> is/are rejected.							
7)□	Claim(s) is/are objected to. Claim(s) are subject to restrict	ion and/or election	requirement					
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Applicati	on Papers			٠ .				
9)[	The specification is objected to by the	Examiner.						
10)	The drawing(s) filed on is/are:	a) ☐ accepted or b	) objected to by the	Examiner.				
	Applicant may not request that any object	ion to the drawing(s)	be held in abeyance. Se	ee 37 CFR 1.85(a).				
	Replacement drawing sheet(s) including to	he correction is requ	ired if the drawing(s) is ol	bjected to. See 37 C	FR 1.121(d).			
11)	The oath or declaration is objected to	by the Examiner. N	lote the attached Office	e Action or form P	TO-152.			
Priority ι	ınder 35 U.S.C. § 119							
a)l	Acknowledgment is made of a claim for All b) Some * c) None of:  1. Certified copies of the priority of Some * c)  Certified copies of the priority of Some * c)  The priority of the certified copies of the priority of the certified copies of the certified copies of the certified copies of the the Internation of the attached detailed Office actions	locuments have be locuments have be f the priority docun al Bureau (PCT Ro	en received. en received in Applica nents have been receiv ule 17.2(a)).	tion No ved in this National	Stage			
2)  Notic 3)  Inform	t(s) e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PT mation Disclosure Statement(s) (PTO-1449 or F r No(s)/Mail Date		4) Interview Summar Paper No(s)/Mail I 5) Notice of Informal 6) Other:		O-152)			

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### **DETAILED ACTION**

This Office Action is in response to the RCE filed 24 January 2006.

# Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claims 15,16 and 21 are rejected under 35 U.S.C. 102(e) as being anticipated by Besser et al. (U.S. Patent 6,689,689).

In re claim 15, Besser discloses a damascene interconnect (Fig. 2) that contains a first dielectric layer (3), having a first opening (2) therein, a first metal layer (5), formed in the first opening and a first protective layer (7/8), formed on the surface of the first metal layer not covered by the first dielectric layer, wherein the first protective layer is formed from a mixture of the first metal layer and a first film layer (7/8), the first film layer is reactive with the first metal layer but non-reactive with the first dielectric layer and a top surface of the first dielectric layer around the first opening is exposed. (Column 7, lines 18-35 and Column 10, lines 41-67)

In re claim 16, the first metal layer is copper. (Column 9, lines 36-37)

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In re claim 21, the first film layer is comprised of a conductive material. (Column 7, lines 18-23)

### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 17-20 and 22-23 are rejected under 35 U.S.C. 103(a) as being unpatentable over Besser as applied to claim 15 above, and further in view of Maiz et al. (U.S. Patent 6,794,755).

In re claim 17, Besser discloses all the limitations except for a first stop layer. Whereas Maiz discloses a interconnect structure (Fig. 2g) that contains a first stop layer (244) on the surface of the first dielectric layer (210) with the first opening formed in the first dielectric and the first stop layer. The first stop layer is formed to protect the copper interconnect during subsequent etch and cleaning procedures and to stop etchant and cleaning chemicals. (Column 6, lines 65-67 and Column 7, lines 1,2 and 7-9) Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the device of Besser by incorporating a first stop layer to protect the copper interconnect during subsequent etch and cleaning procedures and to stop etchant and cleaning chemicals as taught by Maiz.

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In re claim 18, Maiz discloses a second dielectric (246), formed over first dielectric (210), wherein the second dielectric layer has a second opening therein cutting through the first protective layer (216) to expose first metal layer (224), a second metal layer (280), being filled into the second opening, a second protective layer (interconnect structures can be formed of subsequent interconnect structures that would have the same layers as the first interconnect structure with the second protective layer. (Column 7, lines 53-55)), formed on the surface of the second metal layer not covered by the second dielectric. (Fig. 2g)

In re claim 19, Maiz discloses the second metal layer being copper. (Second metal layer is the same material as the first metal layer, Column 3, lines 28-30)

In re claim 20, Maiz discloses a second stop layer on the surface of the second dielectric layer, wherein the second opening is formed in the first dielectric and the second stop layer. (Addition interconnect structures can be formed of subsequent interconnect structures that would have the same layers as the first interconnect structures with a second stop layer. (Column 7, lines 53-55))

In re claims 22 and 23, Besser and Maiz disclose the second protective layer formed from a mixture of the second metal layer and a second film layer and the second film layer is reactive with the second metal layer but non-reactive with the second dielectric. Besser discloses a first film that is reactive with the first metal layer and non-reactive with the first dielectric and Besser discloses that subsequent layers can be formed, which would be another interconnect layer with second protective layer and second film layer (Column 11, lines 8-11) and where the second film layer would be

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formed of a conductive material as the first film layer. (Column 7, lines 18-23) In addition Maiz discloses subsequent interconnect structures where the first and second protective layers can be formed on the first and second metal layers with first and second film layers. (Column 7, lines 53-55)

# Response to Arguments

Applicant's arguments with respect to claims 15-23 have been considered but are most in view of the new ground(s) of rejection.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kiesha L. Rose whose telephone number is 571-272-1844. The examiner can normally be reached on T-F 8:30-6:00 off Mondays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Zandra Smith can be reached on 571-272-2429. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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